Twin Spindle/Twin Turret
Multi-Tasking Turning Center









MULTI-AXIS MACHINING OPERATIONS

- 8 Axes for demanding production requirements
- Finish parts complete on a single machine in a single operation
- Reduced cycle times
- Enhanced features for superior performance
- Full Y axis capability on upper turret





TWIN SPINDLES WITH C AXIS CAPABILITIES

- Powerful 15 Hp main and secondary spindles
- Exacting part roundness, superior tolerance holding and part finishes
- Exact synchronization for part transfers
- Full C Axis contouring on both spindles





TWIN TURRETS WITH LIVE TOOLING CAPABILITIES

- Twin 16 stations turrets
- · All stations are live capable
- Industry standard BMT45 DIN 1809 tooling system
- Simultaneous machining for reduced cycle times
- One or both turrets can work on either spindle without limitations







HEAVY DUTY CONSTRUCTION

- Highly rigid cast iron base
- · Designed with FEA design analysis
- Modular construction
- Heavy duty ballscrews and linear guideways for maximum machine stiffness and overall machining consistency

THE CYCLE TIME REDUCER! GO FROM RAW MATERIAL TO FINISHED PARTS IN ONE MACHINE... ELIMINATE SECONDARY OPERATIONS.

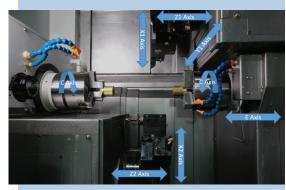
Obtain optimum throug Hput for your production facility or job shop. The Talent TT Series machines provide ultimate flexibility, capability, functionality and maximum productivity all with minimal operator intervention. The machine is configured with 8 axis for the most demanding production requirements. Either turret is capable of working on either spindle, independently or simultaneously, without limitations for maximum part processing flexibility to reduce cycle times. Additionally, should the need arise either the secondary spindle or the lower turret can be used as a tailstock for added functionality.



KEY ADVANTAGES AND FEATURES OF UTILIZING A TWIN SPINDLE/TWIN TURRET MULTI-TASKING TURNING CENTER

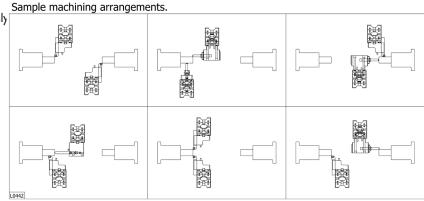
- Finish parts complete in one machine less parts handling
- Reduced cycle times two tools in the cut simultaneously
- Reduced work in process
- · Reduced lead time for lean manufacturing and JIT delivery
- High volume production long run batches or dedicated production of simple to complex components
- · Wide range of process applications
- Easier processing of part families and less setups due to the large number of available tool stations and configurations
- Reduced setup time with the use of BMT industry standard tooling with very high repeatability
- Compact design requires less floor space than most competitors in its class
- Reduced labor costs one operator can run multiple machines
- · Full Y axis capability on upper turret





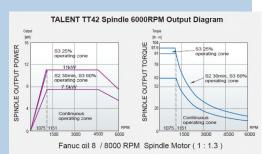
EXCLUSIVE FEATURES

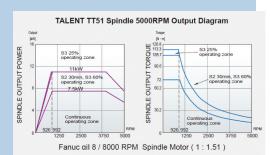
- Both turrets can work on either or both spindles simultaneously
- Hand scrapped structural joints to increase contact
- · Heavy duty linear guideways and ball screws
- · Wide variety of spindle tooling is available











TWIN SPINDLES WITH C-AXIS CONTOURING

- High strength, ductile cast iron headstock housings are hand scraped to the base for optimum stiffness, rigidity and vibration dampening
- Secondary spindle clamps the transferred workpiece for subsequent operations, can also be used as a tailstock with programmable torque control
- Large 3.54"/90mm front bearing bore provided excellent static and dynamic stiffness
- Low-inertia hydraulic disk brakes provide superior clamping power for live tooling operations
- Adjustable Hydraulic actuators for use with collets and jaw chucks
- Spindle bearings are protected with air purge and labyrinth seal systems
- Exacting part roundness and surface finish capabilities
 - Less than Iµ
 - Less than .8 µm Ra
- Twin precision spindles with ANSI A2-5" (TT42) or A2-6" (TT51) models and A2-5" on the secondary spindle
- Powerful spindle drive packages
 - 15 Hp (IIKw) on TT42 and TT51
- Up to 6,000 –rpm (TT42) and 5,000-rpm (TT51) speed range on both spindles allow exact synchronization for part transfers
- · High torque ratings
 - 68 ft-lbs (91Nm) on TT42
 - 78 ft-lbs (105Nm) on TT51
- A single timing style drive belt is used for power transmission from the spindle motor to the spindle
- Accurate part transfer within .0005"(.012mm) between spindles
- C axis contouring with .001° degree positioning on both spindles for live tooling applications
- Large availability of spindle tooling from Hardinge, the world leader in work holding
 - Flex C systems
 - Collets and collet adaption chucks
 - Expanding collet systems
 - 3 jaw chuck systems







TWIN TURRETS WITH LIVE TOOLING CAPABILITY

- Twin 16 station turrets can be used on either spindle or both spindles simultaneously. Every turret station is live capable
- High-speed bidirectional indexing (.69 second station to station) keeps non-cut time to a minimum
- Rigid turrets accurately lock into place within .000050" (.12 μ)
- Easier processing of parts families and fewer setups due to large number of tooling stations
- Industry standard BMT-45 DIN 1809 peripheral munt tooling system
- · Multiple tools can be mounted on a single station to increase tool capacity
- Wide range of optional BMT-45 tool holders are available from Hardinge featuring coolant nozzles or thru-tool coolant capabilities
- Powerful live tooling capability on all stations for radial and axial milling\drilling operations
 - 7.5 Hp (5.5Kw) power rating
 - 17.5 ft-lns (23.8Nm) torque rating
 - 5000-rpm maximum speed
 - Optional Live tooling attachments up to 20,000-rpm
- Standard Y axis on the top turret with helical interpolation function
- · Rigid tapping capability, all spindles is standard
- Angular workpiece machining is easily accomplished using angular adjustable BMT-45 DIN 1809 live tooling attachments
- Digitally-controlled servo motors on all axes are superior for positioning accuracy and stiffness
- Fast rapid traverse rates on all axes provide for reduced non-cut time
 - 24m\min on X, X2 and Y axes
 - 40m\min on Z, Z2 and secondary spindle axes
- Powerful 3.6 Hp (2.78Kw) axis drive motors





RIGID MACHINE BASE AND HEAVY-DUTY CONSTRUCTION

IMPRESSIVE 16.534LB (7500KG) MACHINE WEIGHT

The design of the machine allows convenient placement in any shop while offering a wide range of functionality and capability

MACHINE BASE

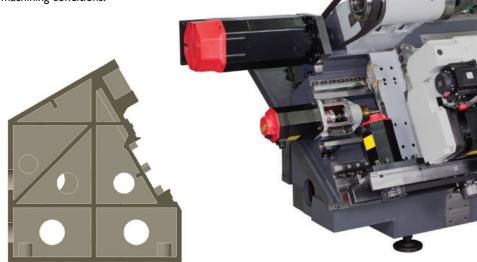
Heavy ribbed cast iron base with 60° slant bed offers excellent rigidity and vibration damping capabilities. 6 leveling feet (3 fixed and 3 adjustable) are supplied to support the machine base on the shop floor, there are additional support feet under the electrical cabinet to assist in supporting that structure.

60-DEGREE SLANT BED

Allows efficient chip removal. Use of water or oil based coolant is allowed.

FEA (FINITE ELEMENT ANALYSIS)

Techniques are used to design and build a more rigid, structurally-balanced machine to assure optimum fatigue life. Unique CAD so ftware accurately depicts the structural deflection, stress levels, thermal response and vibration response of the assembled components and the assembled machine. The most extreme case loadings are used to test adverse machining conditions.



OPTIONS TO SUIT ANY MACHINING REQUIREMENT





PARTS REMOVAL SYSTEM (CONVEYOR-TYPE)

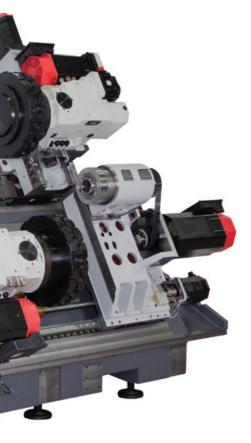
- Gripper type system include which is extended in the machine envelope to remove parts from spindle two
- Conveyor is located outside the machining envelop to minimize chip and coolant contamination
- Finished work pieces are conveniently removed from the right end of the machine without interrupting machine cycle.

PARTS REMOVAL SYSTEM (THROUGH SECONDARY SPINDLE)

- Finished workpieces remain in the secondary spindle a fter cutoff
- Workpieces are pushed through the spindle by each succeeding cut off workpiece onto a guide channel that extends outside the machine enclosure

LIVE TOOLING ATTACHMENTS

- Fast job turnaround (JIT)
- Use up to 16 cross and/or end-working attachments on each turret for drilling, milling and tapping operations
- Attachments permanently lubricated
- Speeds fully programmable clockwise or counter clockwise in 1-rpm increments
- I-degree spindle orient included







OVERSIZED WIDE SET HEAVY DUTY LINEAR GUIDEWAYS

Standard on all axes for extra heavy loading. Separate rail systems are provided for the upper and lower turrets, carriage and secondary spindle. Linear ways produce minimal friction for:

- · Low heat and thermal growth
- · Maximum static and dynamic stiffness
- · Overall machining consistency
- Reduce cycle times
- · Longer machine life

HEAVY DUTY 1.259" (32MM) DIAMETER BALL SCREWS

Oversize bearings and bearing supports are used on all machine axis and provide low stress, high static and dynamic stiffness, and long fatigue life. The double-nut ball screws are preloaded for maximum rigidity against thrust load. Ball screw mounts are recessed inside castings, providing minimal overhang and reduced torsional loads to the linear guides. Ball screws and linear guides are completely protected by telescoping steel covers.

AUTOMATIC GREASE LUBRICATION SYSTEM

Used on all linear guides, ball screws and truck bearings — coolant contamination is virtually eliminated for improved coolant life. An operator prompt is displayed at the appropriate interval on the control.



TOOL TOUCH-OFF SYSTEM

- Reduces tool setup time
- Two separate probes one for each turret
- Four direction probe surfaces
- Audible and visual signals on probe contact
- No N/C programming involved in setup
- Detachable probe arm for convenient storage



PART PRESENT DETECTOR (SECONDARY SPINDLE)

- Provided automatic detection of machine workpiece in the spindle
- Machine automatically shuts down during unmanned operations if part is not present

CHIP CONVEYOR

- Side discharge
- Automatic removal of chips from the machining area — reduced downtime for cleaning and maintenance
- Variable speed motor
- · Ideal for unmanned operations

Y AXIS (UPPER TURRET ONLY)

 Provides precise, complex off-center milling and drilling operations

SPINDLE TOOLING

- Flex C collet system
- Collet Adaptation chucks available for a variety of collet type systems (16C/20C/B Style)
- 3 Jaw chuck systems
- Sure Grip expanding collets
- · Dead length systems

THRU-SPINDLE AIR BLAST (SECONDARY SPINDLE)

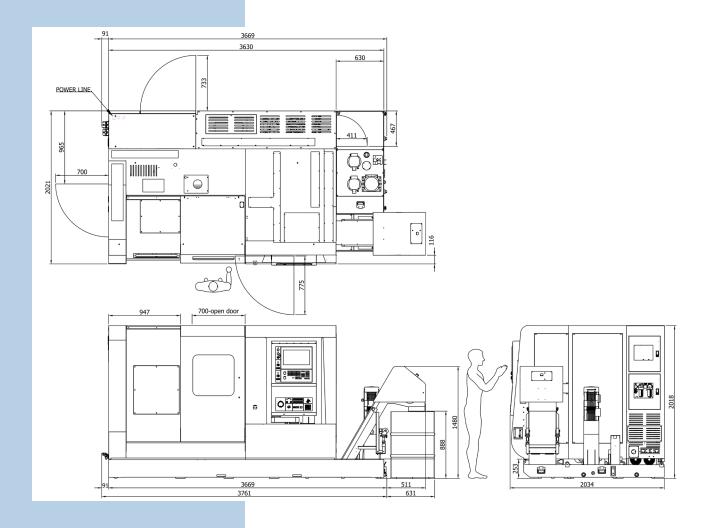
 Automatic removal of chips from the workholding device for cleaner gripping surface

THRU-SPINDLE COOLANT (MAIN OR SECONDARY SPINDLE — NOT BOTH)

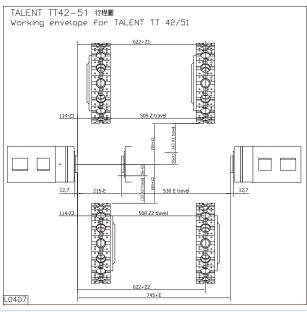
- Coolant is fed through the spindle from the coolant system to flush chips from spindle and gripping surfaces
- Lower cycle times/better production rates

ADDITIONAL EQUIPMENT AVAILABLE

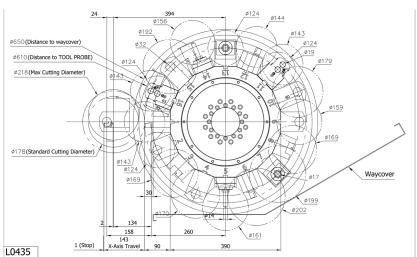
- Auto Door
- Coolant Chiller
- Bar Feed Systems
- Power Transformers
- Stack Light

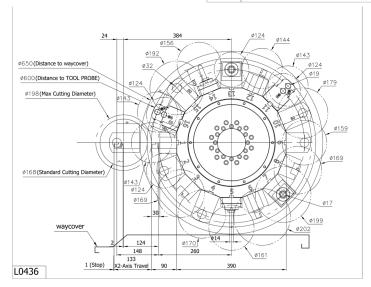


TALENT TT42 /TT51 WORKING ENVELOPE









LOWER TURRET





FANUC OITF DUAL-PATH SPLIT SCREEN CONTROL

The Hardinge TT Series of multi-tasking turning centers features a custom designed CNC with dual processing power, speed and ease of operation to get the most out of your turning center!

Experienced CNC users will appreciate fast machining cycles with the OiTF controls powerful 64 Bit dual processing capabilities.

Program both the main and secondary spindles for simultaneous machining — synchronized spindles assure smooth part transfer. C-Axis and spindle orient on both spindles accommodate complex machining. Synchronization of the tapping axis and spindle rotation allows the use of rigidly-mounted taps.

A split-screen 15" LCD display is helpful during setup for viewing of positions, distances-to-go, and programs all on a single screen. The background programming feature allows you to load the next program "off-line" while the machine is busing producing parts.

A simulated, graphic toolpath display verifies correctness of each step of the operator's program.

Full complement of standard features for maximum performance — very few options needed!

Two Pair of Interpolating Axes Inch/Metric Selection by G-Code Programmable Resolution .001"/.001mm Standard I60 Meters Part Program Storage Part Program Storage (320, 640 or 1,280 Meters Total) Data Input/Output MDI (Manual Data Input) Operation Reader/Punch Interface (RS-232 So ftware/Hardware) Programming Functions Auto Coordinate Setting Balanced Cutting Balanced Cutting Canned Cycles (Drilling) Chamfer/Corner Rounding Constant Surface Speed Programming Continual Thread Cutting Coordinate System Setting (G50) Standard Coordinate System Setting (G50) Standard Coustom Macro B Decimal Point Programming Standard Diameter Programming Standard		
Inch/Metric Selection by G-Code Programmable Resolution .001"/.001mm Tool Offset Capability .001"/.001mm 160 Meters Part Program Storage (320, 640 or 1,280 Meters Total) Data Input/Output MDI (Manual Data Input) Operation Reader/Punch Interface (RS-232 So ftware/Hardware) Programming Functions Auto Coordinate Setting Axis Recomposition Background Editing Standard Canned Cycles (Drilling) Chamfer/Corner Rounding Constant Surface Speed Programming Coordinate System Setting (G50) Custom Macro B Standard Custom Macro B Standard Diameter Programming Standard	General	
Programmable Resolution .001"/.001mm Tool Offset Capability .001"/.001mm 160 Meters Part Program Storage Part Program Storage (320, 640 or 1,280 Meters Total) Data Input/Output MDI (Manual Data Input) Operation Reader/Punch Interface (RS-232 So ftware/Hardware) Programming Functions Auto Coordinate Setting Standard Axis Recomposition Background Editing Standard Canned Cycles (Drilling) Chamfer/Corner Rounding Constant Surface Speed Programming Coordinate System Setting (G50) Custom Macro B Standard Custom Macro B Standard Decimal Point Programming Standard Diameter Programming Standard	Two Pair of Interpolating Axes	Standard
Tool Offset Capability .001"/.001mm Tool Offset Capability .001"/.001mm I60 Meters Part Program Storage Part Program Storage (320, 640 or 1,280 Meters Total) Data Input/Output MDI (Manual Data Input) Operation Reader/Punch Interface (RS-232 So ftware/Hardware) Programming Functions Auto Coordinate Setting Axis Recomposition Background Editing Standard Balanced Cutting Canned Cycles (Drilling) Chamfer/Corner Rounding Constant Surface Speed Programming Coordinate System Setting (G50) Custom Macro B Decimal Point Programming Standard Diameter Programming Standard	Inch/Metric Selection by G-Code	Standard
Part Program Storage (320, 640 or 1,280 Meters Total) Data Input/Output MDI (Manual Data Input) Operation Reader/Punch Interface (RS-232 So ftware/Hardware) Programming Functions Auto Coordinate Setting Axis Recomposition Background Editing Balanced Cutting Canned Cycles (Drilling) Chamfer/Corner Rounding Constant Surface Speed Programming Coordinate System Setting (G50) Standard Custom Macro B Standard	•	Standard
Part Program Storage (320, 640 or 1,280 Meters Total) Data Input/Output MDI (Manual Data Input) Operation Reader/Punch Interface (RS-232 So ftware/Hardware) Programming Functions Auto Coordinate Setting Axis Recomposition Background Editing Standard Balanced Cutting Canned Cycles (Drilling) Chamfer/Corner Rounding Constant Surface Speed Programming Continual Thread Cutting Coordinate System Setting (G50) Standard Custom Macro B Standard Decimal Point Programming Standard	Tool Offset Capability .001"/.001mm	Standard
(320, 640 or 1,280 Meters Total) Data Input/Output MDI (Manual Data Input) Operation Reader/Punch Interface (RS-232 So ftware/Hardware) Programming Functions Auto Coordinate Setting Axis Recomposition Background Editing Balanced Cutting Canned Cycles (Drilling) Chamfer/Corner Rounding Constant Surface Speed Programming Continual Thread Cutting Custom Macro B Decimal Point Programming Standard	160 Meters Part Program Storage	Standard
MDI (Manual Data Input) Operation Reader/Punch Interface (RS-232 So ftware/Hardware) Programming Functions Auto Coordinate Setting Axis Recomposition Background Editing Balanced Cutting Canned Cycles (Drilling) Chamfer/Corner Rounding Constant Surface Speed Programming Continual Thread Cutting Standard Coordinate System Setting (G50) Custom Macro B Decimal Point Programming Standard	g g	Optional
Reader/Punch Interface (RS-232 So ftware/Hardware) Programming Functions Auto Coordinate Setting Axis Recomposition Background Editing Standard Balanced Cutting Standard Canned Cycles (Drilling) Chamfer/Corner Rounding Constant Surface Speed Programming Continual Thread Cutting Standard Coordinate System Setting (G50) Standard Custom Macro B Standard Diameter Programming Standard Standard	Data Input/Output	
(RS-232 So ftware/Hardware) Programming Functions Auto Coordinate Setting Standard Axis Recomposition Standard Background Editing Standard Balanced Cutting Standard Canned Cycles (Drilling) Standard Chamfer/Corner Rounding Standard Constant Surface Speed Programming Standard Continual Thread Cutting Standard Coordinate System Setting (G50) Standard Custom Macro B Standard Decimal Point Programming Standard Diameter Programming Standard	MDI (Manual Data Input) Operation	Standard
Auto Coordinate Setting Axis Recomposition Standard Background Editing Standard Balanced Cutting Canned Cycles (Drilling) Standard Constant Surface Speed Programming Continual Thread Cutting Coordinate System Setting (G50) Standard Custom Macro B Standard Decimal Point Programming Standard		Standard
Axis Recomposition Background Editing Balanced Cutting Canned Cycles (Drilling) Chamfer/Corner Rounding Constant Surface Speed Programming Continual Thread Cutting Coordinate System Setting (G50) Standard Custom Macro B Decimal Point Programming Standard Diameter Programming Standard	Programming Functions	
Background Editing Balanced Cutting Canned Cycles (Drilling) Chamfer/Corner Rounding Constant Surface Speed Programming Continual Thread Cutting Coordinate System Setting (G50) Custom Macro B Decimal Point Programming Standard Diameter Programming Standard Standard Standard Standard Standard Standard Standard Standard	Auto Coordinate Setting	Standard
Balanced Cutting Canned Cycles (Drilling) Standard Chamfer/Corner Rounding Constant Surface Speed Programming Continual Thread Cutting Coordinate System Setting (G50) Standard Custom Macro B Decimal Point Programming Standard Diameter Programming Standard	Axis Recomposition	Standard
Canned Cycles (Drilling) Chamfer/Corner Rounding Constant Surface Speed Programming Continual Thread Cutting Coordinate System Setting (G50) Standard Custom Macro B Decimal Point Programming Standard Diameter Programming Standard	Background Editing	Standard
Chamfer/Corner Rounding Constant Surface Speed Programming Continual Thread Cutting Coordinate System Setting (G50) Standard Custom Macro B Decimal Point Programming Standard Diameter Programming Standard	Balanced Cutting	Standard
Constant Surface Speed Programming Standard Continual Thread Cutting Standard Coordinate System Setting (G50) Standard Custom Macro B Standard Decimal Point Programming Standard Diameter Programming Standard	Canned Cycles (Drilling)	Standard
Continual Thread Cutting Standard Coordinate System Setting (G50) Standard Custom Macro B Standard Decimal Point Programming Standard Diameter Programming Standard	Chamfer/Corner Rounding	Standard
Coordinate System Setting (G50) Custom Macro B Decimal Point Programming Standard Diameter Programming Standard	Constant Surface Speed Programming	Standard
Custom Macro B Standard Decimal Point Programming Standard Diameter Programming Standard	Continual Thread Cutting	Standard
Decimal Point Programming Standard Diameter Programming Standard	Coordinate System Setting (G50)	Standard
Diameter Programming Standard	Custom Macro B	Standard
	Decimal Point Programming	Standard
Direct Drawing Dimension Programming Standard	Diameter Programming	Standard
	Direct Drawing Dimension Programming	Standard

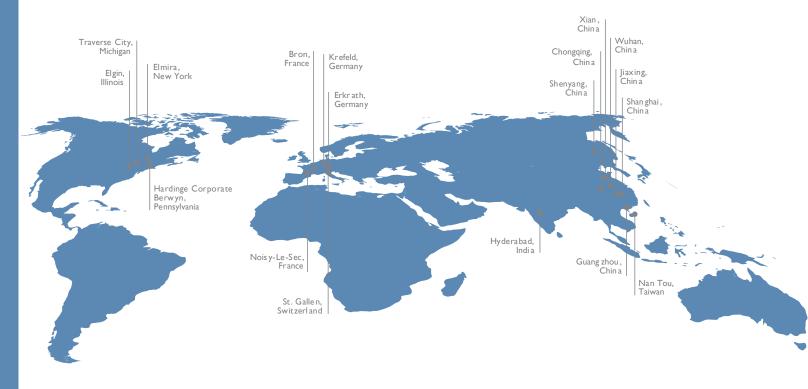
Programming Functions (cont'd)	
Exact Stop	Standard
Expanded Stored Stroke Check	Standard
Extended Part Program Edit	Standard
Graphic Tool Path Display	Standard
Helical Interpolation	Standard
Input of Offset Value by Programming (G10)	Standard
Multiple Repetitive Canned Cycles I (Turning)	Standard
Multiple Repetitive Canned Cycles II (Pockets)	Standard
Option Stop	Standard
Program Number Search	Standard
Reference Point Return	Standard
Registered Programs (63)	Standard
Registered Part Program Numbers (125, 200 or 400 Total)	Optional
Rigid Tapping	Standard
Single Block Operation	Standard
Spindle Synchronization	Standard
Stored Stroke Check	Standard
Thread Cutting	Standard
Thread Cutting Cycle Retract	Standard
Tool Life Management	Standard
Tool Nose Compensation	Standard
Polygon Turning	Standard
Tool Post Interference Check	Standard
Variable Lead Thread Cutting	Standard

Operation	
Dry Run	Standard
Dwell Time	Standard
Emergency Stop	Standard
Machine Lock	Standard
Manual Feedrate Override (0 to 150%)	Standard
Manual Pulse Generator	Standard
Manual Rapid Traverse Override (Low-25-50-100%)	Standard
Tool Geometry and Tool Wear Offsets (99 Pair Each)	Standard
Miscellaneous	
Actual Feed Display	Standard
C-Axis on Both Spindles	Standard
Color LCD Display with Basic Keyboard (English Language)	Standard
Color LCD Display with Basic Keyboard (French, German, Italian or Spanish Language)	Optional
Mechanical Run Meter	Standard
On-Screen "HELP" Functions for Alarms	Standard
Program Protected	Standard
Run Time and Parts Counter	Optional
Self-Diagnosis Function	Standard
Spindle Load Meter	Standard
Spindle Orient on Both Spindles	Standard

Machine Configuration	PTT 42 Metric (A2-5)	PTT 51 Metric (A2-6)
Capacity		
Spindle Nose Configuration	A2-5	A2-6
Draw Tube Type	Hydraulic	Hydraulic
Maximum Swing Over Way Cover	205 mm (8.070")	205 mm (8.070")
Through Draw Tube Capacity	42 mm (1.653")	52 mm (2.047")
Part Weight w/ Chuck (Fixture)	34 Kg (75 lb)	34 Kg (75 lb)
Machining Dia - Max-Turret-Upper	218 mm (8.582")	218 mm (8.252")
Machining Dia - Max-Turret-Lower	198 mm (7.795")	198 mm (7.795")
Turning Length - Max-Turret-Upper (With Collet Adaptation Chuck)	435 mm (17.125")	409 mm (16.102")
Part Accuracy		
Roundness	2 micron (.00008")	2 micron (.00008'
Surface Finish Ra	0.8 micron (.00003")	0.8 micron (.00003
Total Part Variation on Dia (150mm/5.91")	15 micron (.0006")	15 micron (.0006'
Main Spindle/Head		
Туре	Belted	Belted
Spindle Nose	A2-5	A2-6
Spindle Hole Thru	56 mm (2.204'')	65.5 mm (2.570"
Front Bearing Bore	85 mm	90 mm
Motor (FANUC) Standard	Fanuc αi I 8/8000	Fanuc αi I 8/8000
Max Speed/Base Speed	6000/1151 rpm	5000/992 rpm
Power @ Spindle (Continuous)	7.5 KW (10.1 Hp)	7.5 KW (10.1 H _P)
Power @ Spindle (30 Min)	11 KW (14.9 Hp)	11 KW (14.9 Hp
Torque @ Spindle (Continuous)	62 Nm (45.7 ft\lb)	72 Nm (53.1 ft\lb)
Torque at Spindle (20 Min)	91 Nm (67.1 ft\lb)	105 Nm (77.4 ft\ll
Belt Drive Ratio (Motor/Spindle)	1:3:1 (56:43)	1:51:1 (65:43)
Slides		
Z1, Z2 Axis, Fanuc		
Travel Z	508 mm (20.0")	508 mm (20.0")
Rapid Traverse Z	40m/min (1574 in\min)	40 m/min 1574 in\mi
Axis Thrust Z (Max)	6785 N (1525 lbs)	6785 N (1525 lbs)
Drive Ratio	1:1	1:1
X, X2 Axis, Fanuc		
Travel X	143 mm (5.629")	143 mm (5.629")
Travel X2	133 mm (5.236")	133 mm (5.236")
Rapid Traverse X, X2	24 m/min (944 in\min)	24 m/min (944 in\mi
Axis Thrust X, X2 (Max	11309 N (2541 lbs)	11309 N (5241 lbs
Drive Ratio X	1:1	1:1
Drive Ratio X2	1:1 (37:37)	1:1 (37:37)
Y Axis, Fanuc	(******)	(*****)
Travel Y	± 30 mm (1.181in)	± 30 mm (1.181")
Rapid Traverse Y	24 m/min (944 in\min)	24 m/min (944 in\mi
Axis Thrust Y (Max)	11309 N (5241 lbs)	11309 N (5241 lb
Drive Ratio	1:1	1:1
X, X2, Z, Z2, Y Axis	1.1	***
Position Accy / Total Travel (ISO 230-2)	0.01 mm (.0004")	0.01 mm (.0004")
Repeatability (ISO 230-2)	0.005 mm (.0002")	0.005 mm (.0002")
Hydraulic Cylinder	0.000 11111 (.0002)	0.002 ////
Type	Hydraulic	Hydraulic
Stroke	15 mm (.590")	22 mm (.866")
Min Pressure	3 Kg/cm2 (42.6 psi)	, ,
Max Pressure	,	3 Kg/cm2 (42.6 psi
DIAX FLESSURE	40 Kg/cm2 (568 psi)	40 Kg/cm2 (568 psi
	4E marro (1.7712)	
Thru Hole Size w/ Draw Tube	45 mm (1.771")	52 mm (2.047")
	45 mm (1.771") 3200 kgf (7054 psi) 240 kgf (529 psi)	52 mm (2.047") 5500 kgf (12125 ps 412 kgf (908 psi)

Machine Configuration	PTT 42 Metric	PTT 51 Metric
Practime Comiguration	(A2-5)	(A2-6)
Machine Dimensions		
Spindle CL Height	1080 mm (42.52")	1080 mm (42.52")
Length w/o CHIP CONVEYOR	3761 mm (148.1")	3761 mm (148.1")
Length w/ CHIP CONVEYOR	4272 mm (168.2")	4272 mm (168.2")
Width	2034 mm (80.1")	2034 mm (80.1")
Height	2018 mm (79.4")	2018 mm (79.4")
Weight	7500 Kgs (16500 lbs)	7500 Kgs (16500 lbs)
Required Floor Space	8.2 m2 (88.2 ft2)	8.2 m2 (88.2 ft2)
Base		
Material	Cast Iron	Cast Iron
Slide Configuration	60 Slant with Z On	60 Slant with Z On
Width of Ways (Carriage-Guide)	369 mm (14.53")	369 mm (14.53")
Weight of Base (Approx)	2325 Kgs (5115 lbs)	2325 Kgs (5115 lbs)
Coolant Facilities		
Reservoir Capacity	400 L (105Gal)	400 L (105Gal)
Turret/Top Plate		
Туре	BMT45	BMT45
Clamp Method	Hydraulic	Hydraulic
ndex Motor	Servo Motor	Servo Motor
Index Time Next Station (Unlock, Index & Lock)	0.69 Sec	0.69 Sec
Index Repeatability (Return to Same Station)	±1.6 Arc Sec	±1.6 Arc Sec
Indexing Accuracy (Next Station)	±4 Arc Sec	±4 Arc Sec
Rotating Toolholder Coupling	DIN 1809 (Tenon)	DIN 1809 (Tenon)
Number of Stations	16	16
Square Shank Size	20 mm (.75")	20 mm (.75")
Round Shank Size	32 (1.25")	32 (1.25")
Live Tool Motor (FANUC) Standard		
Motor	Fanuc α2/10000i	Fanuc α2/10000i
Max Speed	5000 rpm	5000 rpm
Max Torque	23.8 Nm (17.5 ft\lb)	23.8 Nm (17.5 ft\lb)
Max Tap Dia	14 mm (.551")	14 mm (.551")
Sub-Spindle	, , , , , ,	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
Motor	Fanuc αί I 8/8000	Fanuc αi I 8/8000
Туре	Belted	Belted
Spindle Nose	A2-5	A2-5
Thru Hole	56 mm (2.204")	56 mm (2.204")
Max Speed/Base Speed	6000/1152 rpm	6000/1152 rpm
Power @ Spindle (Continuous)	7.5 kW (10.1 Hp)	
		7.5 kW (10.1 Hp)
Power @ Spindle (30 min)	11 kW (14.9 Hp)	11 kW (14.9 Hp)
Torque @ Spindle (Continuous)	62Nm (45.7 ft\lb)	62Nm (47.5 ft\lb)
Torque @ Spindle (30 min)	91Nm 67.1 ft\lb)	91Nm (67.1 ft\lb
Sub-Spindle Hydraulic Cylinder	11.1.1	11.1.1
Type	Hydraulic	Hydraulic
Stroke	15 mm (.590")	15 mm (.590")
Min Pressure	3 Kg/cm2	3 Kg/cm2
Max Pressure	40 Kg/cm2	40 Kg/cm2
Thru Hole Size w/ Draw Tube	45 mm (1.77")	45 mm (1.77")
Operating Force (Max)	3200 kgf (7054 psi)	3200 kgf (7054 psi)
Operating Force (Max)	240 kgf (529 psi)	240 kgf (529 psi)

HARDINGE WORLDWIDE





Hardinge is a leading international provider of advanced metal-cutting solutions. We provide a full spectrum of highly reliable CNC turning, milling, and grinding machines as well as technologically advanced workholding accessories.

The diverse products we offer enable us to support a variety of market applications in industries including aerospace, agricultural, automotive, construction, consumer products, defense, energy, medical, technology, transportation and more.

We've developed a strong global presence with manufacturing operations in North America, Europe, and Asia. Hardinge applies its engineering and applications expertise to provide your company with the right machine tool solution and support every time.

AMERICA

PENNSYLVANIA Hardinge Corporate 1235 Westlakes Drive Suite 410 Berwyn, PA 19312

NEW YORK Hardinge I Hardinge Drive Elmira, NY 14903 P. 800-843-8801 E. info@hardinge.com www.hardinge.com

ILLINOIS Hardinge 1755 Britannia Dr Unit 1A Elgin, IL 60124 P. 800.843.8801

ASIA

CHINA Hardinge Machine (Shanghai) Co. Ltd. 1388 East Kangqiao Road Pudong , Shanghai 201319 P. 0086 21 3810 8686

TAIWAN Hardinge Machine Tools B.V., Taiwan Branch No.II,Tzu Li 3rd Rd., Nantou City, 540 Taiwan P. 886 49 2260 536 E. cs@hardinge.com.tw

EUROPE

SWITZERLAND
L. Kellenberger & Co. AG
Heiligkreuzstrasse 28
CH 9008 St. Gallen
Switzerland
P. 41 71 2429111
E. info@kellenberger.net

GERMANY Hardinge GmbH Fichtenhain A 13c 47807 Krefeld P. 49 2151 49649 10 E. info@hardinge-gmbh.de

FRANCE Jones & Shipman SARL 8 Allee des Ginkgos BP 112-69672 Bron Cedex, France