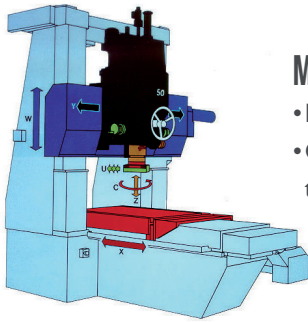


HAUSER H45-H55

TECHNOLOGY TO MEASURE



OPTIONS & ACCESSORIES



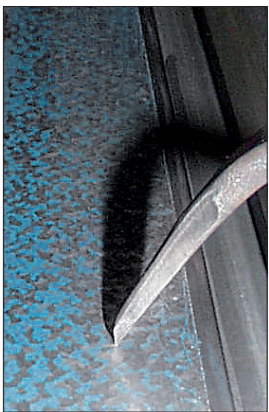
MACHINE

- Robust, distortion-resistant module
- Consequent lay-out with regard to thermal stability



GUIDEWAYS / MEASURING SYSTEMS / AXES DRIVES

- Sliding guideways wherever required
- Linear guideways wherever possible
- Absolutely smooth stroke reversal
- Measuring systems optimally positioned with regard to the measuring technique
- Axes drives in the centre of friction



GUIDEWAYS

- Scraped sliding guideways in X and Y axis
 - Oil pressurized guideway- lubricating system, to avoid stick-slip effect
- ATC automatic tool changer ATC automatic tool changer with 12 magazine positions, permitting automatic machining with grinding wheels from Ø 3 mm to Ø 50 mm (alternatively with grinding wheels from Ø 0,3 mm to Ø 5 mm).



CONTROL SYSTEM

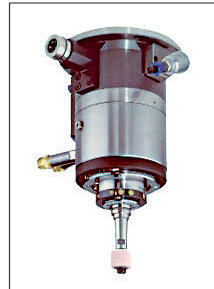
If you appreciate user friendly menu-programming and insist on the advantages of ISO/DIN programming, then the HAUSER product will be the right choice.

As standard, the X,Y, C, U, Z and W axes are CNC controlled. Based on the Fanuc 30i with integrated PC, we have created HAUSER SOFTWARE CYCLES, ensuring that the control will perfectly cover all the special requirements of jig grinding.



ATC AUTOMATIC TOOL CHANGER

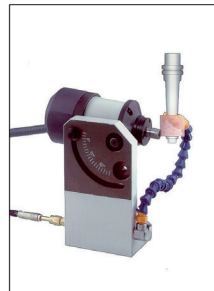
ATC automatic tool changer with 12 magazine positions, permitting automatic machining with grinding wheels from Ø 3 mm to Ø 50 mm (alternatively with grinding wheels from Ø 0,3 mm to Ø 5 mm).



GRINDING MOTOR

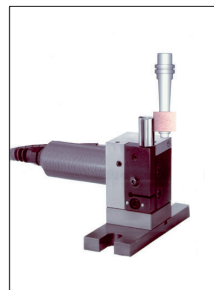
Grinding motor 70S ATC with its extremely wide range of application, from 9000 min-1 to 70000 min-1.

This grinding motor, and its state-of-the-art design is an absolute must for getting optimal use out of the grinding tool changer.



CBN DRESSING UNIT

CBN dressing unit with HF drive, for conditioning (dressing) vitrified and resinoid bond CBN grinding wheels.



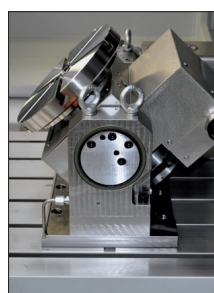
MSS

MSS – multi-sensor-system for automatic suppression of “air grinding” and for automatic grinding wheel calibration.



MEASURING PROBE

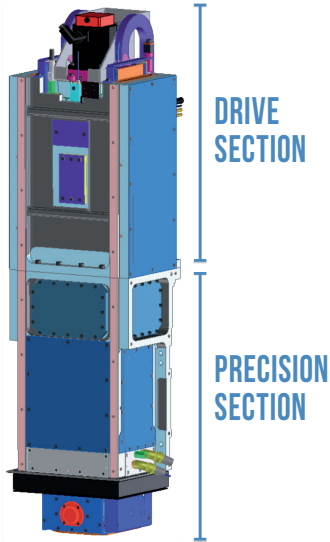
Measuring probe for the automatic best fit of work-pieces and for the establishment of measuring protocols.



ROTARY AND ROTARY TILTING AXES

A- and A-B axes in customized version are available as additional units.

TECHNICAL SPECIFICATIONS



NEW HAUSER JIG GRINDING HEAD

High-grade rigidity and stiffness leads in duplicating the stock removal capability and cuts spark out time in half.

Allows the combination of grinding and hard milling.

Significant boost in stroke speed and stroke frequency leads into reduced grinding cycle time.

Hydrostatic guided spindle bearing system allows circular accuracies within $\leq 0.5\mu\text{m}$ in planetary grinding.

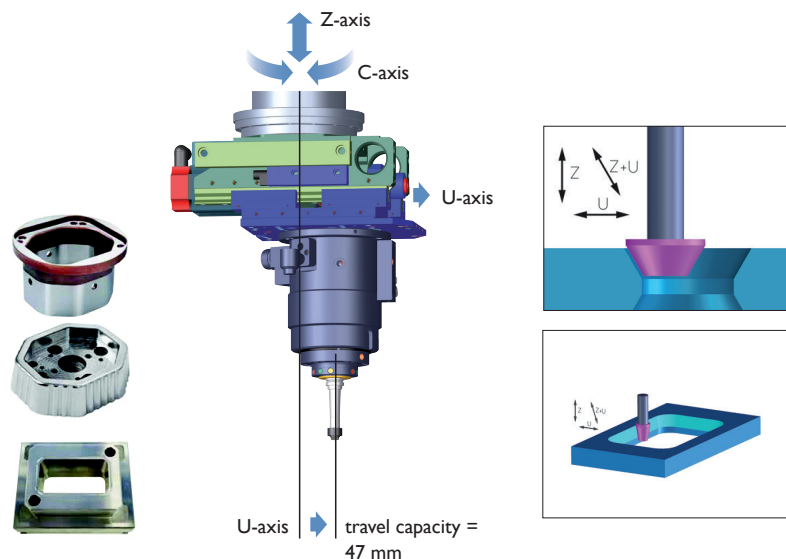
Unparalleled U-axis capacity up to +47 mm increases the grinding autonomy. Automated taper grinding with help of Z-U-axis interpolation.

TECHNOLOGY OVERLAP: JIG GRINDING & HARD MILLING

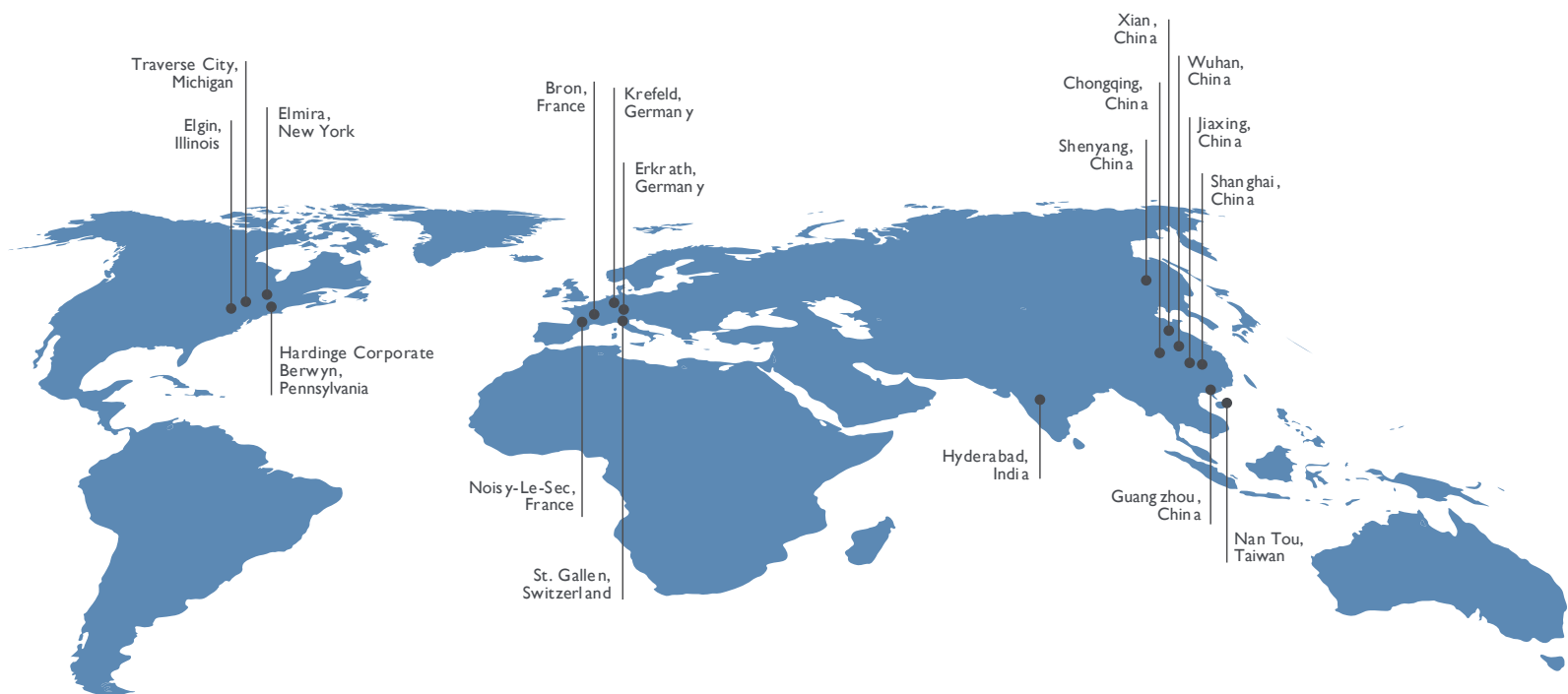
Thanks to the most modern grinding head technology, the combination of high accurate jig grinding with complementary hard milling becomes a focal point and is successfully used.

MACHINE TYPE		H45	H55
WORK RANGE			
Range of adjustment X, Y	mm	700×500	1'300×800
Vertical adjustment of grinding head (W)	mm	500	635
Clearance between table surface and U-axis carrier plate for grinding motor	mm	max. 785	max. 905
Clearance between upright columns	mm	750	970
Diameter ground in planetary mode, with grinding wheel Ø 50 mm/70S:			
• grinding motor 70S in U-axis center position, automatic grinding mode	mm	max. 144	max. 144
• grinding motor 70S with extension plates, semi-automatic mode	mm	max. 360	max. 360
Diameter ground in planetary mode, with grinding wheel Ø 100 mm/40S:			
• grinding motor 40S in U-axis center position, automatic grinding mode	mm	max. 194	max. 194
• grinding motor 40S with extension plates, semi-automatic mode	mm	max. 360	max. 360
Taper grinding, included angle (divergent and convergent)	degree	max. 120	max. 120
TABLE			
Working surface	mm	770×630	1'440×860
6/7 T-slots, width	mm	14	14
Permissible table load	kg	max. 500	max. 800 (1'500)
FEEDS			
Table and saddle X, Y, W			
• Machining speed	mm/min	0 – 2'000	0 – 2'000
• Traversing speed	mm/min	4'000	4'000
GRINDING SPINDLE Z, C, U			
Diameter of the spindle sleeve	mm	125	125
Basic machine is prepared for use of the following grinding spindle speeds:			
• for electric grinding motor 40S, infinitely adjustable & programmable	min-l	4'000 – 40'000	4'000 – 40'000
• for electric grinding motor 22S, infinitely adjustable & programmable	min-l	4'500 – 22'500	4'500 – 22'500
• for electric grinding motor 45S, infinitely adjustable & programmable	min-l	9'000 – 45'000	9'000 – 45'000
• for electric grinding motor 70S, infinitely adjustable & programmable	min-l	9'000 – 70'000	9'000 – 70'000
• System to allow use of grinding turbine T13	min-l	up to 130'000	up to 130'000
C-axis planetary mode:			
• Planetary mode, infinitely adjustable and programmable	min-l	5 – 350	5 – 350
• C-axis follow-up mode, AC servo drive	min-l	up to 10	up to 10
Z-axis in alternating stroke mode:			
• Z-alternating stroke movement, infinitely adjustable	mm/min	Vmin. 0,500	Vmin. 0,500
• Z-alternating stroke movement, infinitely adjustable		Vmax. 22'000	Vmax. 22'000
• Z-stroke frequency	Hz	max. 8	max. 8
• Z-stroke length, infinitely adjustable	mm	0,1 up to 170	0,1 up to 170
U-axis radial travel capacity (in CNC-mode)	mm	von –3 up to +47	von –3 up to +47
ACCURACY			
Positional uncertainty of the axes X, Y and W, corresponding to VDI/DGQ 3441	mm	0,0025	0,0025

All specifications and designs are subject to alterations without notice



HARDINGE WORLDWIDE



Hardinge is a leading international provider of advanced metal-cutting solutions. We provide a full spectrum of highly reliable CNC turning, milling, and grinding machines as well as technologically advanced workholding accessories.

The diverse products we offer enable us to support a variety of market applications in industries including aerospace, agricultural, automotive, construction, consumer products, defense, energy, medical, technology, transportation and more.

We've developed a strong global presence with manufacturing operations in North America, Europe, and Asia. Hardinge applies its engineering and applications expertise to provide your company with the right machine tool solution and support every time.

AMERICAS

PENNSYLVANIA
Hardinge Corporate
1235 Westlakes Drive
Suite 410
Berwyn, PA 19312

NEW YORK
Hardinge
1 Hardinge Drive
Elmira, NY 14903
P. 800-843-8801
E. info@hardinge.com
www.hardinge.com

ILLINOIS
Hardinge
1755 Britannia Dr
Unit 1A
Elgin, IL 60124
P. 800.843.8801

ASIA

CHINA
Hardinge Machine
(Shanghai) Co. Ltd.
1388 East Kangqiao Road
Pudong, Shanghai 201319
P. 0086 21 3810 8686

TAIWAN
Hardinge Machine Tools
B.V., Taiwan Branch
No. 11, Tzu Li 3rd Rd.,
Nantou City, 540 Taiwan
P. 886 49 2260 536
E. cs@hardinge.com.tw

EUROPE

SWITZERLAND
L. Kellenberger & Co. AG
Heiligkreuzstrasse 28
CH 9008 St. Gallen
Switzerland
P. 41 71 2429111
E. info@kellenberger.net

GERMANY
Hardinge GmbH
Fichtenhain A 13c
47807 Krefeld
P. 49 2151 49649 10
E. info@hardinge-gmbh.de

FRANCE
Jones & Shipman SARL
8 Allée des Ginkgos
BP 112-69672
Bron Cedex, France

HARDINGE.COM | SHOP.HARDINGE.COM

800-843-8801 • info@hardinge.com • parts@hardinge.com • service@hardinge.com

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